Quality Clause 243600 - Marking, Hose Assemblies (08/24/18)

Hose

Each length shall have a permanent and visible embossed, stamped or inlaid layline along the entire length. The numerals and lettering shall be not less than 3/16" high and each set of markings shall be repeated at intervals not exceeding 20". The layline shall contain, but not be limited to, the following:

- 1) Manufacturer's CAGE code
- 2) Quarter and year of manufacture
- 3) Hose dash size

End Fittings

Each end fitting part shall have permanent and visible embossed, stamped or etched identification. The numerals and lettering shall be as large as possible, but not less than 1/8" high. The identification shall contain the following:

- 1) Manufacturer's CAGE code
- 2) Hose dash size
- 3) Fitting size on nipple
- 4) Fitting type

Hose Testing Requirements

Assembly and testing of hose assembly to be in accordance with S6430-AE-TED-010, Technical Directive for Piping Devices and Flexible Hose Assemblies.